

*SPLIT B*

DART AEROSPACE LTD	Work Order:	20570
Description: Custom W/O to correct bracket position	Part Number:	D3330-041
Dwg: D3330 Rev. A page 1		7
Ref: N/A		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KJ	05.03.01	7
2	ST	Remove D3330-041 Frame Assembly from inventory. Qty Part Number Description Batch D3330-041 Frame Assembly 22226 22227 22228 22229	CPL	05-03-15	7
3	MFA	Rework D3330-11/13 Pin Brackets by removing weld and position bracket as shown in Dwg D3330	CPL	05-03-15	7
4	MFA	Weld back brackets as per Dwg. D3330 using Jig D3330-041T1	CPL	05-03-15	7
5	QC5/9	Inspect work to Step 4.	MM	05/03/15	7
6	FP	Powder Coat Fire Red (Ref. 4.3.5.10) as per QSI 005 4.3	SG	05/03/15	3
7	QC3	Inspect Powder Coat	MM	05-03-04	3
8	ST	Identify and Stock.	CPL	05-04-04	3
9	AC	Charge to project number PS01-56C Cost / part: 1079.86	MM	05-04-06	3
10	DC	Close W/O Inspect Level 21	KJ	05.04.12	3

(Note: Attach a copy of Custom W/O to each of the W/O's listed in Step 2 above)

Rev	Date	Change	Revised By	Approved
A	05.02.28	New Issue	KJ/RF	

**DART**

DESIGN 13	DRAWN BY 13	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED RT	APPROVED 13	DRAWING NO. D3330	REV. A SHEET 1 OF 9
DATE 04.12.16		TITLE FRAME WELDMENT	SCALE 1:8
A	04.12.16	NEW ISSUE	

**RELEASED**  
*05/03/09***UNDER REVIEW**

CANCEL FOR THIS W/D

(TYP)

Date: Monday, 20/08/2007 11:45:21 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: D3330041- DESTROY	
Job Number	: 34114		Part Number	: D3330041	
Estimate Number	: 10804		Drawing Number	: D3330041	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 20/08/2007 S.O. No. : N/A		Drawing Revision	: N/A	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 27/08/2007 Qty: 1 Um: Each	
Previous Run	: 00015				
Written By					
Checked & Approved By					
Comment					

Original Batch 22570

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		 <b>Comment:</b> SMALL & MEDIUM FAB RESOURCE 1 REMOVE FROM STK 1 X D3330-041 B22570 DESTROY (OLD STYLE)
2.0	D3330041	Frame Weldment <b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Frame Weldment
3.0	QC21	FINAL INSPECTION/W/O RELEASE

Job Completion



U 07.08.21